



Ensuring Certainty

CitoPress-15/30

Increase Your Capacity –
The fastest way to mounting and
increased productive capacity

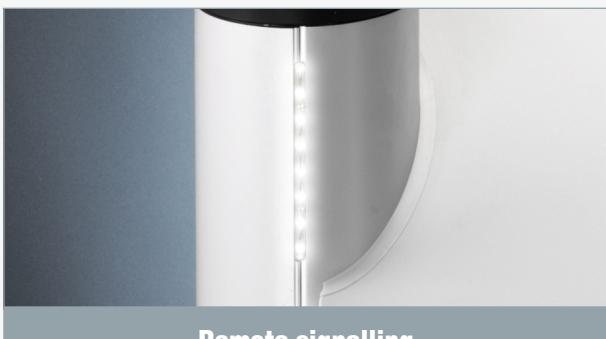


- Intuitive operation secures faster turnaround and a minimum of errors
- Can reduce mounting times to nearly one third
- User-friendly software for your convenience



EasyDoser*

EasyDoser is the first universal manual dosing system on the market, making resin dosing both simpler and safer. EasyDoser is also ideal when using two different resins in one mount. Combining CitoDoser with EasyDoser, no spoons or funnels are required any more, and dosing the right volume becomes both simpler and safer.



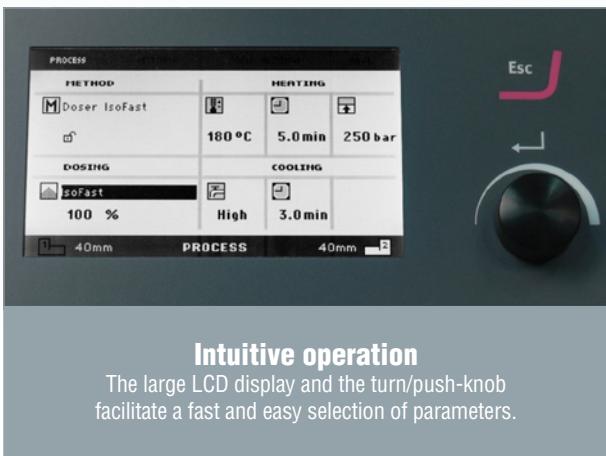
Remote signalling

The mounting unit tower is equipped with a LED-bar, which lights up when a process is started, and flashes when the process is completed.



Easy cleaning

Easy access means quick change of mounting units and easy cleaning.

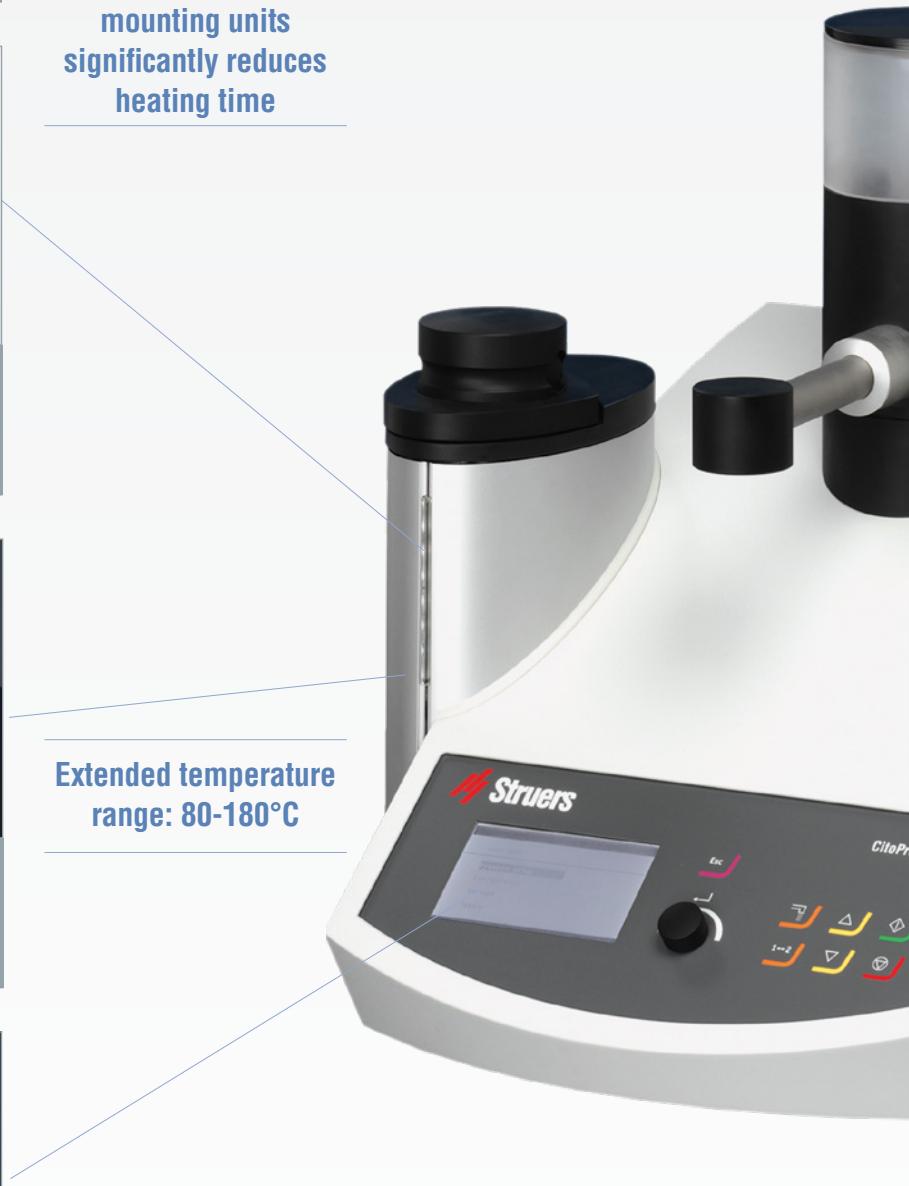


Intuitive operation

The large LCD display and the turn/push-knob facilitate a fast and easy selection of parameters.

Available in two models:
CitoPress-30 with
CitoPress-15 with

**Compact, low-mass
mounting units
significantly reduces
heating time**



**Extended temperature
range: 80-180°C**

**Selectable Stand-by
heat with sleep function**

models: dual cylinders a single cylinder



**Hydraulic system
controls the pressure
with very high
accuracy, securing
fragile specimens**



CitoDoser*

The unique automatic dosing system enables dosing of a pre-set amount of mounting resin meaning faster filling of the cylinders and less spilling of resins.



Top closure elevator for easy positioning

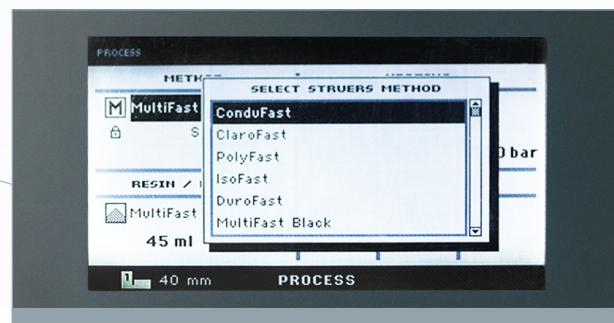
Any handling problems of the top closure as seen on other presses are solved by the top closure design.



**Low build height for
easy visual inspection**

Automatic detection of cylinder dimension

When changing the cylinder dimension, the press automatically detects the new size, and adjusts the method parameters accordingly.



**Powerful heating unit
(1000 W)**

On screen application guide

Secures faster turnaround, a minimum of errors and the shortest possible set-up time.

*Optional

The fastest hot mounting press in the market

CitoPress is a powerful hot mounting press, giving you high speed and maximum user-friendliness. The result is faster turnaround and increased productive capacity.

Intuitive operation

With the intuitive turn/push knob, method parameters (temperature, pressure, heating time, cooling time) can be controlled individually, ensuring full flexibility in mounting.

The turn/push-knob gives access to the following standard options:

User-friendly software

The built-in Hot Mounting Application Guide takes user-friendliness to a new level. You have the mounting parameters for all Struers resins right on the press.

Select the Struers resin to be used, and CitoPress automatically checks the cylinder diameter used, adapts the appropriate method, after which it is displayed – ready for use.

It is also possible to choose between:

- Sensitive option:
Dual phase heating and pressure, for fragile/porous specimens
- Database option:
Method database for up to 15 user-defined methods

Countdown timer

After pressing start, a countdown timer shows remaining total cycle time.

Automatic dosing system

The optional CitoDoser is an automatic dosing system that means faster filling of the cylinders and less spilling of resins.

When using CitoDoser the last used method is automatically stored and recalled when the relevant Doser is placed on the press.

Stand-by mode

Used for serial mounting. Maintains a minimum temperature of 20-60°C on the mounting unit, thus cutting down on the heating time. Unlike other presses, stand-by heating can be switched off.

Operation mode

Three different operation levels are available for selecting levels of user access:

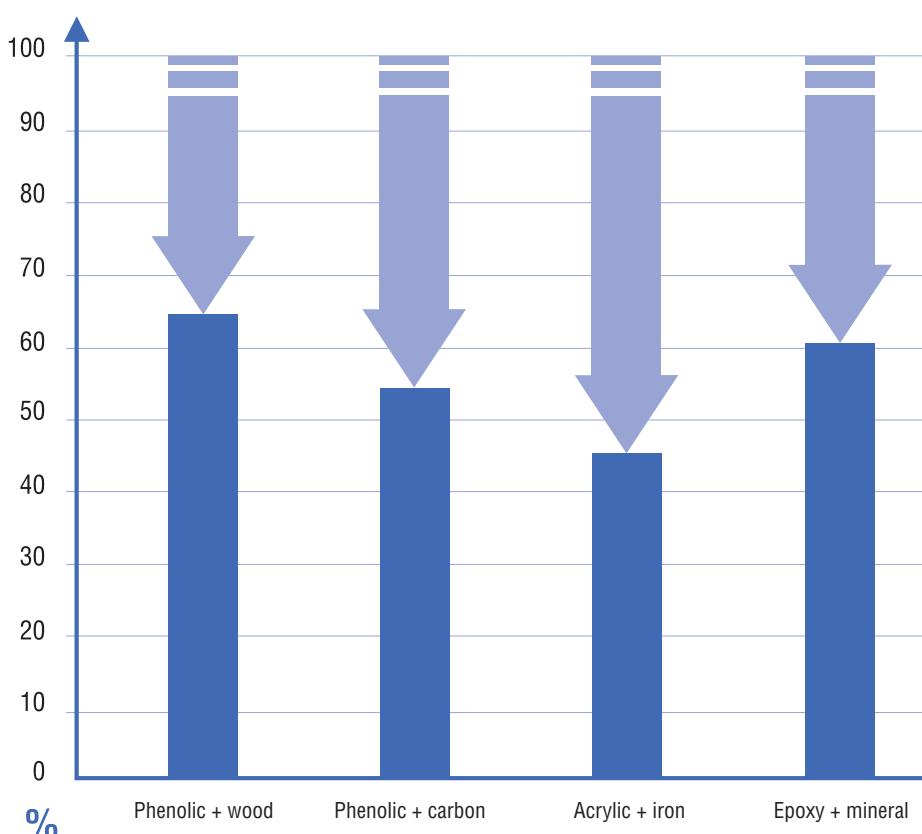
- Production mode
- Development mode
- The Configuration mode

Saves money and resources

The benefit of shorter heating times is reduced energy consumption. Compared to competing presses, less than half the power is required to heat the mounting unit.

CitoPress has three preset cooling levels; High, Medium and Low to match the resin. The main advantage is water saving, meaning that the Medium mode can be used in most cases, and water usage reduced significantly.

CitoPress mounting times for different resins, compared to competing presses (competing presses = 100%)



*CitoPress can reduce mounting times to nearly one third, compared to competing presses.
(Applies for a 30 mm dia. cylinder. When using a 40 mm dia. cylinder CitoPress can reduce mounting times by half)*

SPECIFICATIONS	Cat. no.	TECHNICAL DATA
CitoPress-30	05746127	
Advanced, electro-hydraulic hot mounting press with two cylinders, which can be used individually. Built-in Hot Mounting Application Guide with automatic conversion of method parameters. Mounting units are ordered separately. Optional dosing unit CitoDoser and Base Unit (05796101+ 05796102), recirculation Cooling system 7 (05767XXX), Database (05736900) and Sensitive mode (05736901).		
CitoPress-15	05736127	
Advanced, electro-hydraulic hot mounting press with one cylinder. Built-in Hot Mounting Application Guide with automatic conversion of method parameters. Mounting units are ordered separately. Optional dosing unit CitoDoser and Base Unit (05796101+05796102), recirculation Cooling system 7 (05767XXX), Database (05736900) and Sensitive mode (05736901).		
Mounting units		
Consisting of heating/cooling unit, lower ram and top closure with upper ram. Upper ram with waistline.		
Cylinder diameter 1½"	05788127	
Cylinder diameter 1¼"	05788227	
Cylinder diameter 25 mm	05788327	
Cylinder diameter 30 mm	05788427	
Cylinder diameter 40 mm	05788527	
Cylinder diameter 50 mm	05788627	
Chamfered ram		
Lower, chamfered ram. To prevent sharp edge on mounted sample.		
Cylinder diameter 25 mm	05786900	
Cylinder diameter 30 mm	05786901	
Cylinder diameter 1 ¼"	05786902	
Cylinder diameter 1 ½"	05786903	
Cylinder diameter 40 mm	05786904	
Cylinder diameter 50 mm	05786905	
CitoDoser	05796101	
Semi-automatic dosing unit with electronic ID-tag for automatic recognition by hot mounting press. Requires CitoDoser Base (05796102).		
CitoDoser Base Unit	05796102	
Base unit for use with CitoDoser (05796101).		
CitoPress Database	05736900	
Database option. Store up to 15 mounting methods		
CitoPress Sensitive	05736901	
Sensitive option. Dual phase heating and pressure for fragile/porous specimens.		
Cooling System 7	See separate brochure	
With 50 l tank (05766906), small pump (05766xxx), Cooli-1 (05761116) and lid for cooling unit (05766925).		
Accessories		
EasyDoser	05796902	
SUBJECT	SPECIFICATION	
Mounting unit		
Mounting dia.	25, 30, 40, 50 mm, 1¼", 1½"	
No. of mounting units	CitoPress-15: 1 CitoPress-30: 2	
Mounting press		
Mounting parameters		
Pressure	50-350 bar / 725-5076 psi in steps of 25 bar / 363 psi*	
Heating time	1-15 min in steps of 0.5 min	
Heating temperature	80-180°C / 176-356°F in steps of 5°C / 9°F	
Cooling time	1-15 min in steps of 0.5 min	
Cooling rate	High: Full flow Medium: 20% of full flow Low: 3% of full flow	
Dosing rate (with optional CitoDoser)	20-150%	
Software and electronics		
LCD display with white LED backlight	320 x 240 dots	
Noise levels		
Idle	0 dB (A)	
Max.	63 dB(A)	
Working environment		
Temperature, operational	5-40°C / 41-104°F	
Humidity, non-condensing	< 85% RH	
Supply		
Voltage / frequency	100-120v/50-60 Hz, 200-240v/50-60 Hz	
Power inlet	1-phase (N+L1+PE) or 2-phase (L1+L2+PE)	
	The electrical installation must comply with "Installation Category II"	
Power, idle	8W	
Power, max.	CitoPress-15: 1300W@100-120V 1300W@200-240V CitoPress-30: 1300W@100-120V 2300W@200-240V	
Current, max.	CitoPress-15: 13A@100-120V 5.6A@200-240V CitoPress-30: 13A@100-120V 10A@200-240V	
Water pressure	1-6 bar / 14.5 - 87 psi	
Water inlet	¾"	
Water outlet	ø10 mm	
Dimensions and weight		
Width	CitoPress-15: 480 mm / 19" CitoPress-30: 550 mm / 21½"	
Depth	560 mm / 22"	
Height	450 mm / 17.7" (excl. CitoDoser) 550 mm / 21½" (incl. CitoDoser)	
Weight	CitoPress-15: 34 kg / 75 lbs CitoPress-30: 48 kg / 106 lbs CitoDoser: 3.1 kg / 7 lbs	

* With a 50 mm cylinder the pressure can be set to 50 - 250 bar / 725 - 3626 psi.

Struers' equipment is in conformity with the provisions of the applicable International Directives and their appurtenant Standards. (Please contact your local supplier for details)

Struers' products are subject to constant product development. Therefore, we reserve the right to introduce changes in our products without notice.

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Ensuring Certainty

With offices and affiliates in 24 countries and a presence in more than 50 countries worldwide, Struers is the world's leading materialographic solution supplier. We are dedicated to enabling our customers to ensure certainty in all aspects of materialographic preparation and testing as well as material hardness testing - wherever they are in the world. Struers offers a complete range of equipment, consumables, service and training programmes – all supported by the most comprehensive knowledge base, global applications support and a certified global service set-up.

Learn more

Contact a Struers sales representative today or visit www.struers.com